

AMENDMENTS TO THE SPECIFICATION:

Please amend the table found in the specification on page 19 as follows:

Ingredient	Weight	Weight %
Chalk	0.4650	46.5000
Calcium Oxide	0.0500	5.0000
Calcium Stearate	0.0250	2.5000
Wax PN909 #	0.0200	2.0000
PE Wax	0.0200	2.0000
Wax E	0.0600	6.0000
<u>Paraloid Reamed P270</u> #	0.0275	2.7500
Paraloid KM355 #	0.0825	8.2500
Chlorinated low density polyethylene 36611P #	0.2400	24.0000
Process oil #	0.0100	1.0000